

# TRIMMING AND FORMING of electronic component wire leads

For more than a decade, HaS Lanškroun s.r.o. Company is providing its Customers with modifications of one-side wire leads of electronic components by their trimming and giving them a shape suitable for their reliable placing onto a PCB.

Depending on volumes in the order, either manual jigs, semi-automatic machines or fully automated machines can be used. HaS Lanškroun s.r.o. can design, manufacture and use such equipment to complete the order or can supply it to the Customer.

The TSV-04 machine is the most recent design for an automatic or manual mode of operation. It is designated for modifications of leads of sensors or capacitors.

Sets of tools for trimming of leads and their forming have been manufactured according to a specific order of the final shape of leads and they can be exchanged for another version designed for a different product.

Components supplied by the Customer in the paper tape are taken out from the tape, the tool gives them the requested shape and then they fall into a box for completed products. The components can be supplied wound on reels or placed in an ammo pack boxes.

The machine can be used for even very complicated shapes of leads. A manual mode of operation is possible after a simple modification of the workplace. The components are inserted into the tool by hand and after modification they are laid into a box for completed products.

Machine output 3600 units per hour maximum.

Electric supply 230V AC/50 Hz, 550 W.

Compressed air 0.6 – 1 MPa.

Previous version of this machine is TSC-01 for modifications of capacitor wire leads. It is provided with a separate feeding station OC-02 for reels and ammo pack magazines.

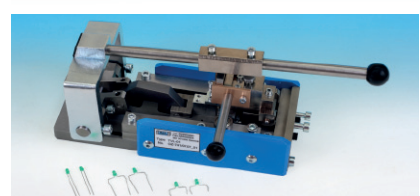
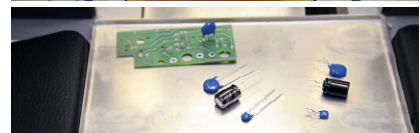
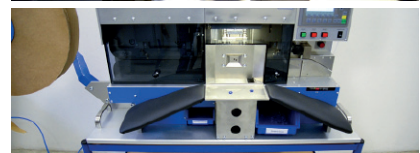
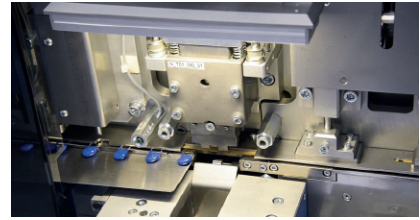
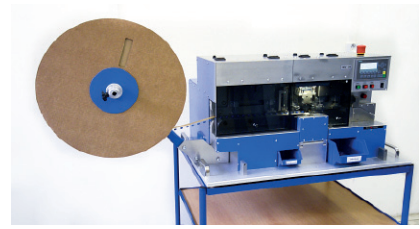
The machine was designed for one specific shape of leads modification.

The manual mode of operation serves for setting of the machine and introduction of a new paper tape only.

Machine output 3600 units per hour maximum.

Electric supply 230V AC/50 Hz, 120 W

HaS Lanškroun s.r.o. Company is ready to discuss the technical details of each new order and to propose a reliable and favourable solution, based on its broad and long-term experience.



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